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in it's content
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experience. Like

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what you get,
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if you think of
your staff as
people (not
labor costs)
they will

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Starbucks, was
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2008, and since
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is about

expression and
the eternal
release of

thought into the
world. Also the
light of the
lamp represents
the presence of
the character's
thoughts casting
over the books.

And of course
the chair makes

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the image into a scene where one could imagine a character hard at work reading, studying, and writing.

It's not about the coffee.

It's not all about coffee intake though as other lifestyle

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factors such as
smoking or non-
smoking and
fruit and
vegetable
intakes have an
impact on health
risks too. Is
coffee healthy
then? The way
coffee is made
seems to have a
big impact on
how healthy it

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is. Different beans, ways of roasting and brewing can certainly vary the caffeine content.

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the Perfect Cup
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Howard Behar and
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Howard Behar’s
values that have
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to an
internationally
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cultural icon.

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is important
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with his

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energy, smarts,

high

expectations,

and belief in

people, has

become a symbol

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approach to
success: focus
on people over
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Howard Behar,

former president

of Starbucks

International.

We will discuss

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