

Heidenhain Mt 25 Technical Manual

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HEIDENHAIN-METRO

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25 Machine Parameter List 25.1 Excerpt from the iTNC 530 Technical Manual 25.1.1 Encoders and machines Function and input Software version and behavior MP10 Active axes Format: %xxxxxxxxxxxx Input: Bits 0 to 13 correspond to axes 1 to 14 0: Axis not active... Page 304 Bit 6 to bit 9: Position encoder inputs X35 to X38 Bit 10: Nonfunctional With 1 V : 0: 50 kHz; 1: 350 kHz With 11 µA : 0: 50 ...

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User's Manual ND 281, NDP 281 (SW 246 181-01)—Heidenhain

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